

# Technical Information

## 35- | Basecoat







### 1. Properties


Basecoat for solid color, metallic and pearl coatings

- High solid and pigment content – good hiding power
- Low material consumption
- Short flash-off time

### 2. Application

	<b>Mixing ratio</b> 2 : 1	100% by vol. 35- 50% by vol. 60-10, -20, -30, -40
	<b>Spray viscosity</b> DIN 4 at 20°C	approx. 18 – 22 s
	<b>Pot life</b>	48 h for RFU mixture / 20°C
	<b>Spray gun</b>	HVLP gravity-feed spraygun 1.3 mm 2.0 bar, 0.7 bar at the nozzle
		Compliant gravity-feed spraygun 1.3 – 1.4 mm, 2.0 bar
	<b>Number of spray coats</b> <b>Film thickness</b>	2 (spray to cover), ½ to match the effect approx. 15 – 20 µm

### 3. Flash off and Drying

	<b>Flash off at 20°C</b>	Flash off approx. 10 min. until mat
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#### Safety instructions:

**The products are suitable for professional use only.**  
**It cannot be ruled out that this product contains particles < 0.1 µm.**

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