

Technical Information

25-30



25-30 variant Wet-on-wet

wet-on-wet

- Adhesion promoter with high corrosion protection
- High finish / appearance especially if forced dried

VOC ready for use 540 g/l 4.5 lb/gal

Application

	Mixing Ratio 4:1:2	100 % by volume	25-30
		25 % by volume	55-10
		50 % by volume	60-10, -20, -30
	Spray viscosity at 68°F / 20°C	DIN 4: 18-20 s	
	Potlife at 68°F / 20°C	8 h	
	HVLP spray gun		
	Nozzle size	1.3	
	Application pressure	29 psi	
	Nozzle pressure	10.2 psi	
	Compliant gravity-feed spray gun		
	Nozzle Size	1.3	
	Application Pressure	29 psi	
	Number of spraycoats		1
	Film thickness		0.6-0.8 mils
	Flash-off at 68°F / 20°C		10-20 min
	Application remark	alternative: ½ + 1 spraycoats, 0.8 - 1 mils, 20 min flash-off	

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use — read product label and Safety Data Sheet (SDS) for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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