

# Technical Information

## 12-20 | Bodyfiller Universal



### Process for coarse and fine bodyfiller

- High solids content; fast drying, easy to sand, good adhesion
- Universal body filler suitable for use on:
  - Steel
  - Galvanized steel
  - Aluminum
- Mix body filler and red hardener paste until homogeneous color

Do not exceed 3% of hardener. Excess peroxide will cause discoloration in the finish

## 1. Application

	<b>Mixing ratio</b>	100% by weight	12-20
		2 – 3% by weight	56-20
	<b>Potlife</b>	4 – 5 min. / 20°C	

## 2. Drying / sanding

	<b>Drying at 20°C</b>	20 – 30 min.
	<b>Infrared (short wave) (medium wave)</b>	4 min. 5 – 10 min.
	<b>Dry sanding Orbital sander</b>	P80 / P150 / P240

**Safety instructions: 2004/42/IIB(b) (250)180: The EU limit value for this product (product category: IIB.b) in ready to use form is max 250 g/l of VOC. The VOC content of this product is 180 g/l.**

**The products are suitable for professional use only.**

**It cannot be ruled out that this product contains particles < 0.1 µm**

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