

Technical Information

20-95| 2K Primerfiller black



1. Process for non-sanding filler

- High solids containing primer filler for wet on wet solution:
- No sanding
- Easy spray ability
- No need to sand new e-coated parts
- To use in every mixing ratio with 20-35 baslac 2K Primerfiller, to get different grey colors.

2. Application

	Mixing ratio 3 : 1 : 1	100% by vol. 20-95 33% by vol. 50-10, 50-15 33% by vol. 60-20, -30
	Spray viscosity DIN 4 at 20°C	16 – 19 s
	Pot life	2 h / 20°C
	Spray gun	HVLP gravity-feed spraygun Compliant gravity-feed spraygun 1.3 mm 2 bar, 0.7 bar at the nozzle 1.3 – 1.4 mm, 2.0 bar
	Number of spray coats Film thickness	2 (one on body-filled area and one on entire surface to be painted) 20 – 35 µm
	Flash off at 20°C	10 min. solids / 15-20 min. topcoat / basecoat metallics (matt)

Safety instructions:

2004/42/IIB(cII)(540)535: The EU limit value for this product (product category: IIB.cII) in ready to use form is max 540 g/l of VOC. The VOC content of this product is 535 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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BASF Coatings GmbH, Automotive Refinish Coatings Solutions, Europe, Glasuritstraße 1, 48165 Münster, Germany, 09/2018