

Technical Information

21-11 | 2K Plastic Primer VOC



1. Properties

- Primer and primer filler for the economical repair of all paintable plastics on cars
- Good adhesion on all paintable plastics used in car production. Suitable for use as an adhesion promoter in three stage systems and as a primer filler under baslac topcoat systems
- 30 minutes of forced drying at 60°C are necessary when the product is used as a sanding filler.

2. Application

	Mixing ratio 4 : 1 :1	100% by vol. 25% by vol. 25% by vol.	21-11 50-15 60-10, -20
	Spray viscosity DIN 4 at 20°C		17 – 19 s
	Pot life		3.5 h / 20°C
	Spray gun	HVLP gravity-feed spraygun 1.3 mm, 2 bar 0.7 bar at the nozzle	Compliant gravity-feed spraygun 1.3 – 1.4 mm, 2.0 bar
	Number of spray coats Film thickness	Primer Filler ½ + 1 30 – 40 µm	Primer 1 approx. 20 µm
	Flash off at 20°C		20 min.

or

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

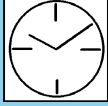

BASF Coatings GmbH, Automotive Refinish Coatings Solutions, Europe, Glasuritstraße 1, 48165 Münster, Germany, 07/2017

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3. Sanding

	Drying	30 min. at 60°C
	Dry sanding Orbital sander	P400 / P500

Safety instructions:

2004/42/IIIB(cII)(540)539: The EU limit value for this product (product category: IIB.cII) in ready to use form is max 540 g/l of VOC. The VOC content of this product is 539 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.



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