

Technical Information

25-30 | 2K Primerfiller EP



Properties

Primerfiller, wet-on-wet primerfiller

- Adhesion promoter with high corrosion protection
- High finish / appearance especially if forced dried

2. Application

	Mixing ratio 4 : 1 : 2	100% by vol. 25% by vol. 50% by vol.	25-30 55-10 60-10, 60-20, 60-30
	Spray viscosity DIN 4 at 20°C	18 – 20	
	Potlife	8 h / 20°C	
	Spray gun	Primerfiller	Wet on wet
	HVLP gravity-feed gun	1.6 – 1.8 mm, 2 bar,	1.3 mm, 2 bar
	Compliant gravity-feed gun	1.6 – 1.8 mm, 2 bar	1.3 mm, 2 bar
	Primer		1.3 mm, 2 bar
	Number of spraycoats	2	½ + 1
	Film thickness	40 – 50 µm	20 – 25 µm
			15 – 20 µm

3. Drying / sanding

	Drying	at 20°C at 60°C	8 h 30 min.	20 min.	10 – 20 min.
	Dry sanding			P400	
	Orbital sander				
	Wet sanding			P800	

Safety instructions:

2004/42/IIB(Cl)(540)520: The EU limit value for this product (product category: IIB.Cl) in ready to use form is max 540 g/l of VOC. The VOC content of this product is 520 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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