1. Properties

Topcoat, direct gloss
- High solid and pigment content
- Topcoat with high hiding power and low material consumption
- User hardeners and reducers depending on temperature and object size
- Do not use mixing bases on their own, but always with 30- Topcoat Converter

2. Application

| Mixing ratio  | 100% by vol. 30-
| 2 : 1 + 10%   | 50% by vol. 50-20, -15, -30
|               | 10% by vol. 60-10, -20, -30, -40

| Spray viscosity DIN 4 at 20°C | approx. 20 – 22 s
| Pot life                     | 2 – 3 h / 20°C

| Spray gun | HVLP gravity-feed spraygun 1.3 mm 2.0 bar, 0.7 bar at the nozzle
| Compliant gravity-feed spraygun 1.3 – 1.4 mm, 2.0 bar

| Number of spray coats | 2
| Film thickness        | 50 – 70 µm

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.
3. Flash off and Drying

<table>
<thead>
<tr>
<th>Drying at 20°C</th>
<th>Hardener normal</th>
<th>Hardener fast</th>
<th>Hardener slow</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drying at 60°C</td>
<td>8 h, 30 min.</td>
<td>6 h, 20 min.</td>
<td>10 h, 35 min.</td>
</tr>
</tbody>
</table>

Infrared (short wave)  
Infrared (medium wave)  
8 min.  
10 – 15 min.

Safety instructions:

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 µm.