

# Technical Information

## 40-10 | 2K Panel Clear

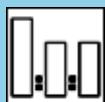
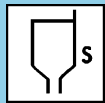




### 1. Properties



MS clear for baslac basecoat 35-

- Easy and safe to spray, fast drying, easy to polish
- To be used on 1 or 2 vertical panels
- Multi colored paint jobs, signwriting and plastic parts

### 2. Application

	<b>Mixing ratio</b> 2 : 1 + 10-30%	100% by vol. 50% by vol. 10 – 30% by vol.	40-10 50-20, -15, -30 60-10, -20, -30, -40
	<b>Spray viscosity</b> DIN 4 at 20°C		16 s
	<b>Pot life</b>		4 h / 20°C
	<b>Spray gun</b>	HVLP gravity-feed spraygun 1.3 mm 2 bar, 0.7 bar at the nozzle	Compliant gravity-feed spraygun 1.3 – 1.4 mm, 2.0 bar
	<b>Number of spray coats</b> <b>Film thickness</b>		2 – 3 50 – 60 µm

### 3. Drying

	<b>Drying</b> at 20°C at 60°C	<b>Tack free</b> 2 h -	<b>Polishable</b> 4 h 20 min.
	<b>Infrared: (short wave)</b> <b>(medium wave)</b>		8 min. 10 – 15 min.

#### Safety instructions:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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