Technical Information 40-440 | 2K VOC Clear



1. Properties

HS VOC clear for basecoat

- High solids content, safe to spray, excellent flow and levelling, fast drying, excellent surface hardness, polishing behaviour and tape resistance.
- Select hardener according to ambient temperature and size of object to be painted.

2. Application

	Mixing ratio 2 : 1	100% by vol. 40-440 50% by vol. 50-415, -420, -430
s	Spray viscosity DIN 4 at 20°C	20 – 22 s
	Pot life	2 h / 20°C
***	Spray gun	HVLP gravity-feed spraygun Compliant gravity-feed spraygun 1.3 mm 2 bar, 0.7 bar at the nozzle 1.3 – 1.4 mm, 2.0 bar
	Number of spray coats Film thickness	½ + 1 half coat followed by full coat without intermediate flash-off 40 – 60 μm
		2 coats with 3 minutes flash off between the coats 40 – 60 μm
<u>}</u> †/†/	Flash off at 20°C	3 minutes between spray coats

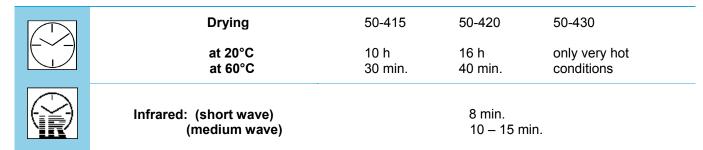
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3. Drying



Safety instructions:

2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/l of VOC. The VOC content of this product is 419 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.



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