

Technical Information

80-10 | Additive Flex


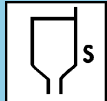




1. Properties



Plasticizing additive

- Use in plastics refinishing procedures, elasticized and good miscibility

2. Application

		<u>Undercoat materials</u>	<u>Topcoat / clear</u>
	Mixing ratio	100% by vol. 20- 25% by vol. 80-10	100% by vol. 30- / 40- 25% by vol. 80-10
		100% by vol. 20-:80-10 25% by vol. 50-10, 50-15 25% by vol. 60-10, 60-20	100% by vol. 30- /40-:80-10 50% by vol. 50-20 10% by vol. 60-10, 60-20
	Spray viscosity DIN 4 at 20°C	According undercoat TDS	According clear coat TDS
	Pot life		
	Spray gun	According undercoat TDS	According clear coat TDS
	Number of spray coats Film thickness	According undercoat TDS	According clear coat TDS

3. Drying

	Drying	at 20°C at 60°C	According undercoat TDS	According clear coat TDS
	Infrared (Short wave) (Medium wave)		According undercoat TDS	According clear coat TDS

Safety instructions:

**The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.**

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