## Technical Information

### System 1

### Standard Paint System  27-10 / 20-24

**Properties:**  
Repair process with 2K Washprimer and 2K Primerfiller  
20-24 can be replaced by 20-34 or 20-94

### Cleaning / sanding

| 70-10 | Silicone Remover | 1x | wipe dry | Sanding of damaged areas | P80 – P150 | 1x | wipe dry |

### Body filler’ (coarse + fine)

| 12-20 | Bodyfiller Universal | 56-20 | Bodyfiller Hardener | + 2 – 3 % | 20°C | 20 – 30 min. | P80 / P150 / P240 | 70-10 | 1x | wipe dry |

### Primer

| 27-10 | 2K Washprimer | 57-10 | Additive Washprimer | 60-10, 60-20, 60-30 | Reducer | 2 : 1 : 30% | 1.6 – 1.9 mm | 1 – 2 | 10 – 15 µm | Approx. 10 min. at 20°C |

### Primerfiller

| 20-24 | 2K Primerfiller | 50-10 | 50-15 | 2K Hardener | Reducer | 4 : 1 : 1 | 1.6 – 1.8 mm | 2 | 50 – 70 µm | 30 min. at 60°C or 3 h 20°C | P 400 orbital sander |

### Topcoat

| 30- | Topcoat | 50-20, 50-30 | 50-15 | 2K Hardener | Reducer | 2 : 1 + 10% | 1.3 mm | 2 | 50 – 70 µm | 30 min at 60°C |

### Basecoat

| 35- | Basecoat | 60- | Reducer | 2 : 1 | 1.3 mm | 2 (spray to cover), ½ to match the effect | approx. 10 min., until mat |

### Clearcoat

| 40- | 2K Clear | 50- | Hardener | 60- | Reducer | 2 : 1 + 10% | 1.3 mm | 2 | 50 – 70 µm | 30 min. at 60°C |

### Safety instructions:
The products are suitable for professional use only.  
It cannot be ruled out that this product contains particles < 0.1 µm.

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