

# Technical Information

## 30 CV | Topcoat


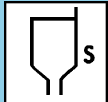




### 1. Properties


HS – VOC – compliant 1 stage solid topcoat

- Easy application combined with good hiding power
- Suitable for large areas / surfaces with very good appearance and flow.
- Excellent UV resistance and fast drying

### 2. Application

	<b>Mixing ratio</b>	100% by vol. 30CV- 50% by vol. 51-520, -515, -530 (stir well)
	<b>Spray viscosity DIN 4 at 20°C</b>	approx. 20 – 24 s
	<b>Pot life</b>	1,5 – 2h / 20°C
	<b>HVLP gravity-feed spraygun</b>	1.5 mm 2.0 bar, 0.7 bar at the nozzle
	<b>Compliant gravity-feed spraygun</b>	1.4 mm, 2.0 bar
	<b>Airless / airmix</b>	0,23 – 0,28mm, 120-180 bar / + max 2 bar atomization air
	<b>Number of spraycoats</b>	2
	<b>Film thickness</b>	approx. 50 – 70 µm

### 3. Flash off and Drying

	<b>Hardener:</b>	<b>Normal</b>	<b>Fast</b>	<b>Slow</b>
	<b>Drying at 20°C</b>	8 h	6 h	16 h
	<b>Drying at 60°C</b>	30 min	25 min	45 min

#### Safety instructions:

**2004/42/IIIB(d)(420)419: The EU limit value for this product ( product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.**

**The products are suitable for professional use only.  
It cannot be ruled out that this product contains particles < 0.1 µm.**

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