

Technical Information

45- | Basecoat


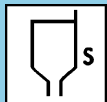




1. Properties


Waterborne metallic and solid color basecoat / clearcoat finishing

- Easy application combined with good hiding power
- Flash-off times can be reduced significantly by using appropriate air blow equipment
- Mixtures will keep for up to 6 months when stored in plastic containers or cans coated inside

2. Application

	Mixing ratio	100% by vol. 45- 70% by vol. 45-R45 (stir IMMEDIATELY after having added dilutant)
	Spray viscosity DIN 4 at 20°C	approx. 16 – 22 s
	Spray gun	HVLP gravity-feed spraygun 1.4 mm 2.0 bar, 0.7 bar at the nozzle
	Number of spray coats Film thickness	2 (spray to cover), ½ to match the effect approx. 10 – 15 µm

3. Flash off and Drying

	Flash off at 20°C	Flash off approx. 5 min. after each spraycoat until mat
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Safety instructions:

2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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