

Technical Information

80-20 | Additive Mat



1. Properties

HS matting agent for 40- clears

- Easy to mix
- Can be used on plastics without addition of 80-10 Additive Flex
- Prepare only the quantity of paint that will be used the same day because the gloss level may change when the mixture is stored

2. Application

	Step 1 Mixing ratio by weight	For semi gloss 100% by weight 40- 25% by weight 80-20	Satin gloss 100% by weight 40- 50% by weight 80-20	Silky mat 100% by weight 40- 70% by weight 80-20
	Step 2 Mixing ratio		100% by vol. 40- 50% by vol. 50-420/50-415 10% by vol. 60-	
	Spray viscosity DIN 4 at 20°C		20 – 22 s	
	Pot life		2 – 3 h / 20°C	
	Spray gun		HVLP gravity-feed spraygun 1.3 – 1.4 mm 2 bar, 0.7 bar at the nozzle	
	Number of spray coats Film thickness		2 approx. 40 – 60 µm	

3. Drying

	Drying at 20°C at 60°C	10 h 30 min
	Infrared (Short wave) (Medium wave)	8 min. 10 – 15 min.

Safety instructions:

**The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.**

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