

Technical Information

System 3



Blend-in: Panel being repaired 45 Line

Properties: This blending process of baslac 45 allows you to make a professional repair for the whole color range

Pre-treatment of the panel				
	70-45 1 X	Foam pad the Blend in area with P1000 – P2000	70-45 1 X	

45- basecoat: Refinishing of the panel to be painted					
	100 : 70 45- : 45-R45	1.4 mm 0.8 – 1.5 bar	1 to 2 (until covered) coats on patch	flash off until mat	

Hide the filler patch with reduced pressure until cover (keep the area as small as possible)

Blending coat 45-W10					
	100 : 70 45-W10 : 45-R45	1.4 mm 2.0 bar	1 coat	No flash off	

Apply a full wet coat 45-W10 on the wing by staying away 5 cm of adjacent panels

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

BASF Coatings GmbH, Automotive Refinish Coatings Solutions, Europe, Glasuritstraße 1, 48165 Münster, Germany , 07/2017

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45- basecoat: Refinishing of the panel to be painted



50 : 50

Mix ready-for-use
45-line and ready-
for-use 45-W10



1.4 mm

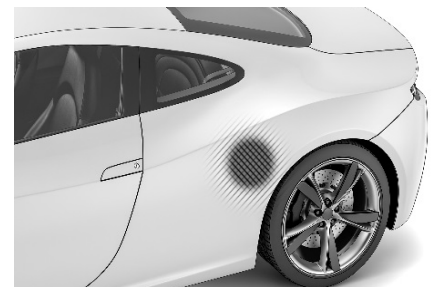
0.8 – 1.5 bar



1 blend in the
area



flash
off



Blend out the repaired area until invisible with reduced pressure

45- basecoat: Application of the coat to match the effect



100 : 70
45- : 45-R45



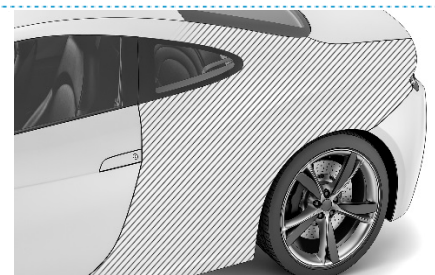
1.4 mm
1.5 bar



½ coat
Over repaired area



Flash off



Apply mist coat over repaired area.

Repair is now ready for baslac 40- clear coat

Safety instructions:

**The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.**

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