

Technical Information System 2



Epoxy primer System

Properties: Repair process with 2K Primerfiller EP

Cleaning / sanding	70-10 Silicone remover	1x	wipe dry	Sanding of damaged areas	P 80 – P 150	70-10 Silicone remover	1x	wipe dry
Body filler	12-20 Bodyfiller Universal	56-20 Bodyfiller Hardener	+ 2 – 3 %		20° C 20-30 min	P 80 / P 150 / P240	70-10 1x	wipe dry
Primerfiller	25-30 2K Primerfiller EP	55-10 Hardener EP	60-20, 60-30 Reducer	4 : 1 : 2	1.6 – 1.9 mm	2 40 – 50 µm	30 min. at 60°C	P 400 orbital sander
Basecoat	45- Basecoat	45-R45 Dilutant	100 : 70	1.4 mm	2 (spray to cover), ½ to match the effect	approx. 10 min., until mat		
Clearcoat	40-440 40-450 2K Clear	50 Hardener	60- Reducer	2 : 1	1.3 mm	2 40 – 60 µm	16 h at 20°C or 30 min. at 60°C	

Safety instructions:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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