




























# Technical Information

## System 1



### Standard Paint System 27-10 / 20-24

Properties: Repair process with 2K Washprimer and 2K Primerfiller  
20-24 can be replaced by 20-34 or 20-94

Cleaning / sanding	70-10 Silicone Remover		1x		wipe dry	Sanding of damaged areas		P80 – P150		1x		wipe dry
	12-20 Bodyfiller Universal	56-20 Bodyfiller Hardener	+ 2 – 3 %			20°C 20 – 30 min.		P80 / P150 / P240		70-10 1x		wipe dry
Primer	27-10 2K Washprimer	57-10 Additive Washprimer	60-10, 60-20 60-30 Reducer		2 : 1 : 30%		1.6 – 1.9 mm		1 – 2 10 – 15 µm		Approx. 10 min. at 20°C	
	20-24 2K Primerfiller	50-10 50-15 2K Hardener	60- Reducer		4 : 1 : 1		1.6 – 1.8 mm		2 50 – 70 µm		30 min. at 60°C or 3 h 20°C	
Basecoat	45- Basecoat	45-R45 Dilutant		100 : 70		1.4 mm		2 (spray to cover), ½ to match the effect		approx. 10 min., until mat		
	40- 2K Clear	50- Hardener	60- Reducer		2 : 1 or 2 : 1 + 10%		1.3 mm		2 40 – 60 µm		30 min. at 60°C or 3 h 20°C	

#### Safety instructions:

The products are suitable for professional use only.  
It cannot be ruled out that this product contains particles < 0.1 µm.

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