

Technical Information

20-35



2K Primerfiller white

Process for non-sanding filler

- High solids containing primer filler for wet on wet solution:
 - Can be overcoated without intermediate sanding for up to 5 days.
 - Easy spray ability
 - No need to sand new e-coated parts
 - Repairs with larger bare metal areas should prior be treated with 27-10 2K Wash primer
- Can be mixed with 20-95 to get different grey shades, according to the grey shade poster.

Application

	Mixing Ratio 3:1:1	100 % by volume	20-35
		33 % by volume	50-15, -20
		33 % by volume	60-20, -30
	Spray viscosity at 20°C	DIN 4: 16-19 s	
	Potlife at 20°C	2 h	
	HVLP spray gun		
	Nozzle size	1.3 mm	
	Application pressure	2 bar	
	Nozzle pressure	0.7 bar	
	Compliant gravity-feed spray gun		
	Nozzle Size	1.3-1.4 mm	
	Application Pressure	2 bar	
	Number of spray coats	2 (one on body-filled area and one on entire surface to be painted)	
	Film thickness	20-35 µm	
	Flash off at 20°C	15-20 min	

Safety advice:

2004/42/IIIB(cII)(540)530: The EU limit value for this product (product category: IIB.cII) in ready to use form is max 540 g/l of VOC. The VOC content of this product is 530 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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