

# Technical Information

## 20-95



### 2K Primerfiller black

Process for non-sanding filler

- High solids containing primer filler for wet on wet solution:
- Can be overcoated without intermediate sanding for up to 5 days.
- Easy spray ability
- No need to sand new e-coated parts
- Repairs with larger bare metal areas should prior be treated with 27-10 2K Wash primer

Can be mixed with 20-35 to get different grey shades, according to the grey shade poster.

## Application

	<b>Mixing Ratio</b> 3:1:1	100 % by volume	20-95
		33 % by volume	50-15, -20
		33 % by volume	60-20, -30
	<b>Spray viscosity at 20°C</b>	DIN 4: 16-19 s	
	<b>Potlife at 20°C</b>	2 h	
	<b>HVLP spray gun</b>		
	Nozzle size	1.3 mm	
	Application pressure	2 bar	
	Nozzle pressure	0.7 bar	
	<b>Compliant gravity-feed spray gun</b>		
	Nozzle Size	1.3-1.4 mm	
	Application Pressure	2 bar	
	<b>Number of spray coats</b>	2 (one on body-filled area and one on entire surface to be painted)	
	<b>Film thickness</b>	20-35 µm	
	<b>Flash off at 20°C</b>	15-20 min	

### Safety advice:

**2004/42/IIIB(cII)(540)535:** The EU limit value for this product ( product category: IIB.cII) in ready to use form is max 540 g/l of VOC. The VOC content of this product is 535 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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