

Technical Information

21-10







1K Plastic Primer

Multi-purpose adhesion promoter suitable for all paintable plastics on used cars.

- Unlimited pot life
- Easy and safe to spray
- Short flash off time

Application

	ready for use
	HVLP spray gun
	Nozzle size 1.3-1.4 mm
	Application pressure 2 bar
	Nozzle pressure 0.7 bar
	Number of spray coats 1 – 2 thin, but coherent coats
	Film thickness 10 µm
	Flash off at 20°C 15 min before filler application

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.