

# Technical Information

## 25-30



### 25-30 variant Wet-on-wet

wet-on-wet

- Adhesion promoter with high corrosion protection
- High finish / appearance especially if forced dried

## Application

	<b>Mixing Ratio</b> 4:1:2	100 % by volume	25-30
		25 % by volume	55-10
		50 % by volume	60-10, -20, -30
	<b>Spray viscosity at 20°C</b>	DIN 4: 18-20 s	
	<b>Potlife at 20°C</b>	8 h	
	<b>HVLP spray gun</b>		
	Nozzle size	1.3 mm	
	Application pressure	2 bar	
	Nozzle pressure	0.7 bar	
	<b>Compliant gravity-feed spray gun</b>		
	Nozzle Size	1.3 mm	
	<b>Number of spraycoats</b>	1	
	<b>Film thickness</b>	15-20 µm	
	<b>Flash-off at 20°C</b>	10-20 min	
	<b>Application Remark</b>	alternative: ½ + 1 spraycoats, 20 - 25 µm, 20 min flash-off	

### Safety advice:

2004/42/IIIB(Cl)(540)520: The EU limit value for this product ( product category: IIB.Cl) in ready to use form is max 540 g/l of VOC. The VOC content of this product is 520 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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