

# Technical Information

## 27-10



### 2K Washprimer

Two-pack primer/ primer application

- Good anti-corrosive properties on bare metal
- Adhesion primer for use on aluminium and galvanised steel sheet

Cannot be used directly under waterborne products, such as baslac 45 basecoat.

For 'rub-throughs' and 'minor spotting operations', 20-24, 20-34 or 20-94 2K Primer Filler must be used when applying baslac 45 basecoat.

## Application

	<b>Mixing Ratio</b> 2:1+30 %	100 % by volume	27-10
		50 % by volume	57-10
		30 % by volume	60-10, -20, -30
	<b>Spray viscosity at 20°C</b>	DIN 4: 16 s	
	<b>Potlife at 20°C</b>	48 h	
	<b>HVLP spray gun</b>		
	Nozzle size	1.3 mm	
	Application pressure	2 bar	
	Nozzle pressure	0.7 bar	
	<b>Compliant gravity-feed spray gun</b>		
	Nozzle Size	1.3 mm	
	Application Pressure	2 bar	
	<b>Number of spray coats</b>	1	
	<b>Film thickness</b>	10-15 µm	
	<b>Flash off at 20°C</b>	10 min	

### Safety advice:

2004/42/IIB(cIII)(780)760: The EU limit value for this product (product category: IIB.cIII) in ready to use form is max 780 g/l of VOC. The VOC content of this product is 760 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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