

Technical Information

35-M00








35- Basecoat

Basecoat for solid color, metallic and pearl coatings

- High solid and pigment content – good hiding power
- Low material consumption
- Short flash-off time

Application

	Mixing Ratio	100 % by volume	
	2:1	50 % by volume	60-10, -20, -30, -40
	Spray viscosity at 20°C		DIN 4: 18-22 s
	Potlife at 20°C		48 h
	HVLP spray gun		
	Nozzle size		1.3 mm
	Application pressure		2 bar
	Nozzle pressure		0.7 bar
	Compliant gravity-feed spray gun		
	Nozzle Size		1.3-1.4 mm
	Application Pressure		2 bar
	Number of spray coats		2 (spray to cover) + ½ to match the effect
	Film thickness		15-20 µm
	Flash off at 20°C		10 min until mat

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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