

Technical Information






45-W10



3 Stage Additive and Blending Clear

- The blend in clear is used to blend in metallic colors.
- 45-W10 is never flashed off when used as metallic blend in clear.
- 45-W10 is used as 3 stage color additive to create translucent colors.

Application

	Mixing Ratio	100 % by volume 70 % by volume 45-R45 (stir THOROUGHLY after having added dilutant)
	Spray viscosity at 20°C	DIN 4: 18-24 s
	HVLP spray gun	
	Nozzle size	1.4 mm
	Application pressure	2 bar
	Nozzle pressure	0.7 bar
	Number of spray coats	1
	Flash off at 20°C	No flash off before applying 45 Line.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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