Technical Information 45-W10

3 Stage Additive and Blending Clear

- The blend in clear is used to blend in metallic colors.
- 45-W10 is never flashed off when used as metallic blend in clear.
- 45-W10 is used as 3 stage color additive to create translucent colors.

Application

Mixing Ratio	100 % by volume 70 % by volume 45-R45 (stir THOROUGHLY after having added dilutant)	
Spray viscosity at 20°C		DIN 4: 18-24 s
HVLP spray gun		
Nozzle size		1.4 mm
Application pressure		2 bar
Nozzle pressure		0.7 bar
Number of spray coats		1
Flash off at 20°C		No flash off before applying 45 Line.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.
The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

BASF Coatings GmbH, Automotive Refinish Coatings Solutions, Europe, Glasuritstraße 1, 48165 Münster, Germany, 06/2023