

# Technical Information

## 11-40



### 2K Universal Bodyfiller KIT

Process for coarse and fine bodyfiller.

High solids content; fast drying, easy to sand, good adhesion.



Universal bodyfiller suitable for use on:

- Steel
- Galvanized steel
- Aluminium




Mix bodyfiller and red hardener paste until homogenous color.

Do not exceed 3% of hardener. Excess peroxide will cause discoloration in the finish..

## Application

	<b>Mixing Ratio</b>	2-3% by weight Dibenzoyl Peroxide Paste – Red
	<b>Potlife at 20°C</b>	5 min

## Drying

	<b>Drying at 20°C</b>	15-20 min
	<b>Infrared (short wave)</b>	3 min
	<b>Infrared (medium wave)</b>	7-8 min

### Safety advice:

2004/42/IIB(b) (250)180: The EU limit value for this product (product category: IIB.b) in ready to use form is max 250 g/l of VOC. The VOC content of this product is 180 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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#### Sanding



Orbital sanding, dry

P80 / P150 / P240

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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