

Technical Information

12-20



Bodyfiller Universal

Process for coarse and fine bodyfiller

High solids content; fast drying, easy to sand, good adhesion
Universal body filler suitable for use on:

- Steel
- Galvanized steel
- Aluminum

Mix body filler and red hardener paste until homogeneous color

Do not exceed 3% of hardener. Excess peroxide will cause discoloration in the finish.

Application

	Mixing Ratio	100 % by weight	12-20
		2-3 % by weight	56-20
	Potlife at 20°C		5 min

Drying

	Drying at 20°C		20-30 min
	Infrared (short wave)		4 min
	Infrared (medium wave)		5-10 min

Safety advice:

2004/42/IIB(b) (250)180: The EU limit value for this product (product category: IIB.b) in ready to use form is max 250 g/l of VOC. The VOC content of this product is 180 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Sanding



Orbital sanding, dry

P80 / P150 / P240

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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