

# Technical Information

## 20-95



### 2K Primerfiller black

Process for non-sanding filler

- High solids containing primer filler for wet on wet solution:
  - Can be overcoated without intermediate sanding for up to 5 days.
  - Easy spray ability
  - No need to sand new e-coated parts
  - Repairs with larger bare metal areas should prior be treated with 27-10 2K Wash primer
- Can be mixed with 20-35 to get different grey shades, according to the grey shade poster.

## Application

	<b>Mixing Ratio</b> 3:1:1	100 % by volume	20-95
		33 % by volume	50-15, -20
		33 % by volume	60-20, -30
	<b>Spray viscosity at 20°C</b>	DIN 4: 16-19 s	
	<b>Potlife at 20°C</b>	2 h	
	<b>HVLP spray gun</b>		
	Nozzle size	1.3 mm	
	Application pressure	2 bar	
	Nozzle pressure	0.7 bar	
	<b>Compliant gravity-feed spray gun</b>		
	Nozzle Size	1.3-1.4 mm	
	Application Pressure	2 bar	
	<b>Number of spray coats</b>	2 (one on body-filled area and one on entire surface to be painted)	
	<b>Film thickness</b>	20-35 µm	
	<b>Flash off at 20°C</b>	15-20 min	

### Safety advice:

**2004/42/IIIB(cII)(540)535:** The EU limit value for this product ( product category: IIB.cII) in ready to use form is max 540 g/l of VOC. The VOC content of this product is 535 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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