Technical Information 30-S01

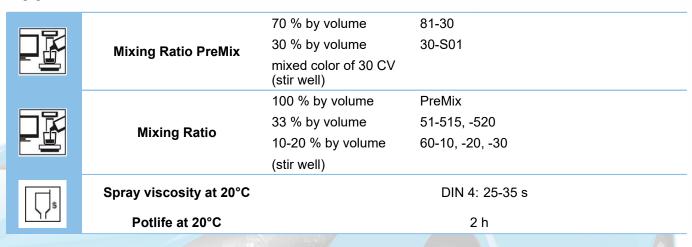


30-S01 variant 81-30 Tinted Primerfiller

HS - VOC - compliant 1 stage solution for chassis

- Easy application in combination with high efficiency
- Suitable for large areas
- Excellent corrosion protection on shot blasted chassis
- Can be used as tinted primer as part of a 2 step system or as a Direct To Metall (DTM) solution directly on shot blasted chassis

Application



Safety advice:

81-30 Additive Chassis (Tinted Primerfiller)

2004/42/IIB (c II)(540)530: The EU limit value for this product (product category: IIB.c II) in ready to use form is max. 540 g/l. The VOC content of this product is 530 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles $< 0.1 \mu m$.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

BASF Coatings GmbH, Automotive Refinish Coatings Solutions, Europe, Glasuritstraße 1, 48165 Münster, Germany,

04/2024

Technical Information 30-S01



30-S01 variant 81-30 Tinted Primerfiller

	HVLP spray gun	
>- *	Nozzle size	1.7-1.9 mm
	Application pressure	2 bar
	Nozzle pressure	0.7 bar
	Compliant gravity-feed spray gun	
	Nozzle Size	1.6-1.8 mm
	Application Pressure	2.2-2.5 bar
	Number of spray coats	2
	Film thickness	50-70 μm
/†/†/	Flash off at 20°C	approx. 5 minutes after each spray coat
	Application Remark	Airless/ airmix: 0,23 – 0,28mm, 120-180 bar / + max 2 bar atomization air

Drying



Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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