

# Technical Information

## 35 Line



### 35- Basecoat

Basecoat for solid color, metallic and pearl coatings

- High solid and pigment content – good hiding power
- Low material consumption
- Short flash-off time

## Application

	<b>Mixing Ratio</b> 2:1	100 % by volume	
		50 % by volume	60-10, -20, -30, -40
	<b>Spray viscosity at 20°C</b>	DIN 4: 18-22 s	
	<b>Potlife at 20°C</b>	48 h	
	<b>HVLP spray gun</b>		
	Nozzle size	1.3 mm	
	Application pressure	2 bar	
	Nozzle pressure	0.7 bar	
	<b>Compliant gravity-feed spray gun</b>		
	Nozzle Size	1.3-1.4 mm	
	Application Pressure	2 bar	
	<b>Number of spray coats</b>		
		2 (spray to cover) + ½ to match the effect	
	<b>Film thickness</b>	15-20 µm	
	<b>Flash off at 20°C</b>	10 min until mat	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

### Safety advice:

The products are suitable for professional use only.  
It cannot be ruled out that this product contains particles < 0.1 µm.

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