

Technical Information

45-W00








45- Basecoat

Waterborne metallic and solid color basecoat / clearcoat finishing

- Easy application combined with good hiding power
- Flash-off times can be reduced significantly by using appropriate air blow equipment
- Mixtures will keep for up to 6 months when stored in plastic containers or cans coated inside

Application

	Mixing Ratio	100 % by volume 70 % by volume (stir IMMEDIATELY after having added dilutant)	45-R45
	Spray viscosity at 20°C	DIN 4: 16-22 s	
	HVLP spray gun		
	Nozzle size	1.4 mm	
	Application pressure	2 bar	
	Nozzle pressure	0.7 bar	
	Number of spray coats	2 (spray to cover) + ½ to match the effect	
	Film thickness	10-15 µm	
	Flash off at 20°C	5 min after each spraycoat until mat	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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