

Technical Information

Chart 1



Metallic substrates – undercoats

	Sheet steel	Galvanized sheet steel	Aluminium	OEM parts with e-coat	Old paintwork
12-20	●	●	●	●	●
20-24	①	①	①	●	●
20-34	①	①	①	●	●
20-94	①	①	①	●	●
25-30	●	●	●	●	●
27-10	●	●	●	●	●
20-35/95	①	①	①	●	●

● Primer coat not required can be applied directly, even on bare metal substrates

① prime larger sand-through / bare metal substrates with 27-10, 2K Washprimer

Coating of plastics – undercoats

	PUR-RIM	PP-EPDM	ABS	GFK/SMC	PC-PBTP	PA	PPO	PVC-hard
12-20				●				
20-24	①	①	①	●	①	①	①	①
20-34	①	①	①	●	①	①	①	①
20-94	①	①	①	●	①	①	①	①
20-35/95	○	○	○	●	○	○	○	○

● Can be applied directly on plastic.

○ Can be applied directly on plastic in combination with 80-30 (see TDS)

① 21-10 or 21-20 required before undercoat application.

Safety instructions:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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